

Closed Loop Control of DC Drives

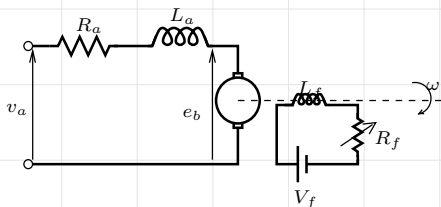
Dinesh Gopinath

Department of Electrical Engineering
College of Engineering Trivandrum

Contents

- DC Motor Model
- Current Loop Design
- Speed Loop Design
- Digital Implementation Essentials

Separately Excited DC motor



L_a → Armature Inductance

R_a → Armature Resistance

e_b → Back-emf

J → Moment of Inertia

m_d & m_l → Developed and Load Torques

Dynamic Equations

$$L_a \frac{di_a}{dt} + R_a \cdot i_a + e_b = v_a$$

$$e_b = c_1 \cdot \phi \cdot \omega$$

$$J \frac{d\omega}{dt} = m_d - m_l$$

$$m_d = c_2 \cdot \phi \cdot i_a$$

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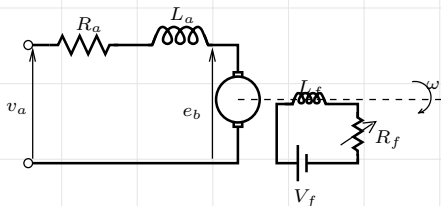
Where, $c_1 = c_2 = c$ for proper SI units.

$$\therefore e_b = c \cdot \phi \cdot \omega, \quad \& \quad m_d = c \cdot \phi \cdot i_a$$

For separately excited dc motor, ϕ is constant.

Hence, $c \cdot \phi = c_\phi$ Where, ' c_ϕ ' is the Back-emf constant (V/(rad/s)), as well as the Torque constant (N-m/A).

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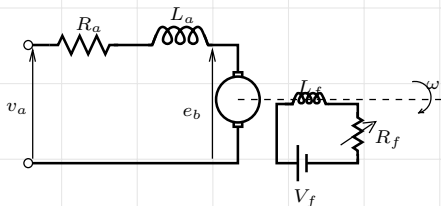
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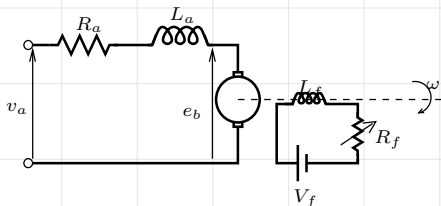
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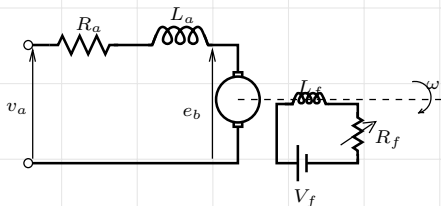
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Transfer Functions of DC motor

- Time-domain block-diagram representation
- s-domain block-diagram representation
- One mechanical Output (ω) and One electrical Output (i_a)
- One mechanical Input (m_l) and One electrical input (v_a)

Transfer Functions

- $F_1(s) = \frac{\Omega(s)}{V_a(s)}$
- $F_2(s) = \frac{I_a(s)}{V_a(s)}$
- $F_3(s) = \frac{\Omega(s)}{M_l(s)}$
- $F_4(s) = \frac{I_a(s)}{M_l(s)}$

From these transfer functions, the various time-responses as well as steady-state responses can be obtained.

(Final Value Theorem)

$$F_1(s) = \frac{1/c_\phi}{\left(\frac{JR_a}{c_\phi^2}\right) \cdot s \cdot (1+sT_a) + 1}$$

$\frac{JR_a}{c_\phi^2} = T_{em}$: electro-mechanical time-constant

$$F_2(s) = \frac{1}{R_a} \cdot \frac{sT_{em}}{sT_{em}(1+sT_a) + 1}$$

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The plant dynamics

The Characteristic Equation:

$$s^2 + s \left(\frac{1}{T_a} \right) + \frac{1}{T_a T_{em}}$$

Standard Second-Order Equation:

$$s^2 + 2\zeta\omega_n s + \omega_n^2$$

$\Rightarrow$

$$\omega_n = \frac{1}{\sqrt{T_a T_{em}}}$$
$$\zeta = \frac{1}{2} \sqrt{\frac{T_{em}}{T_a}}$$

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In terms of motor-parameters:

$$\begin{aligned}\omega_n &= \frac{c_\phi}{\sqrt{JL_a}} \\ \zeta &= \frac{1}{2} \frac{R_a}{c_\phi} \sqrt{\frac{J}{L_a}}\end{aligned}$$

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The roots of the characteristic equation:

$$s_{1,2} = -\frac{1}{2T_a} \pm \frac{1}{2T_a} \sqrt{1 - \frac{4T_a}{T_{em}}}$$

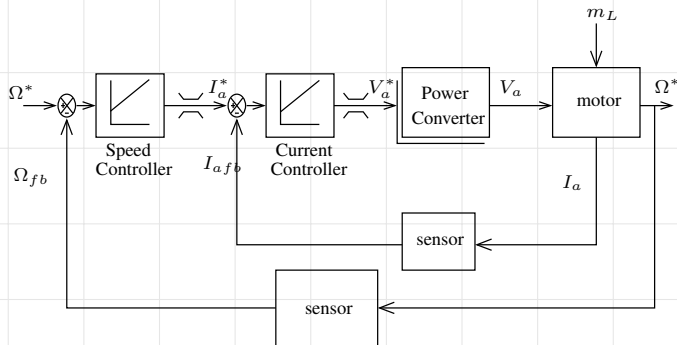
For $\frac{T_{em}}{T_a} < 4$, the plant (motor) is under-damped.

The motor parameters R_a , L_a , J etc can be obtained from experiments.

Why Cascade Control?

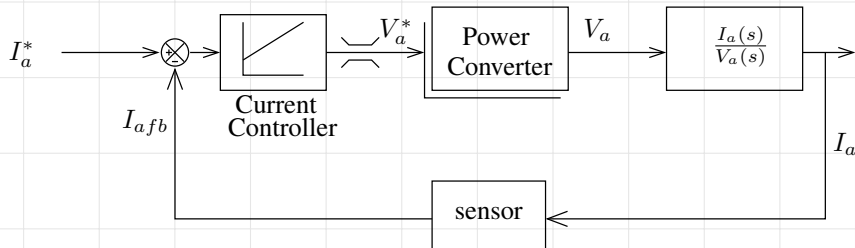
- Requirements of a drive
 - Position control
 - Speed control
 - Acceleration control
 - Torque/current control
 - Overload protection
 - Four quadrant operation
- Cascade control
 - **Torque** → Acceleration → Speed → **Position**
 - Bandwidth requirements: **High** → **Low**
 - Design steps: **First** → **Last**
 - Slow response: Use feed-forward in references!

Closed-loop Block diagram



- Two loops
- Design the faster inner-loop first : The current loop
- The relevant transfer function: $F_2(s) = \frac{I_a(s)}{V_a(s)}$

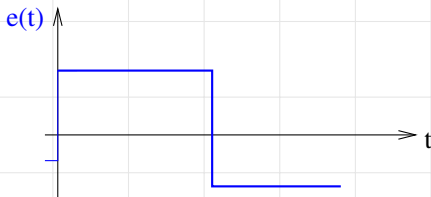
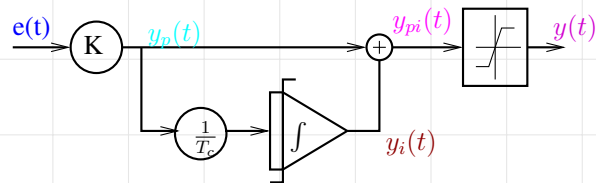
Current-loop Block diagram



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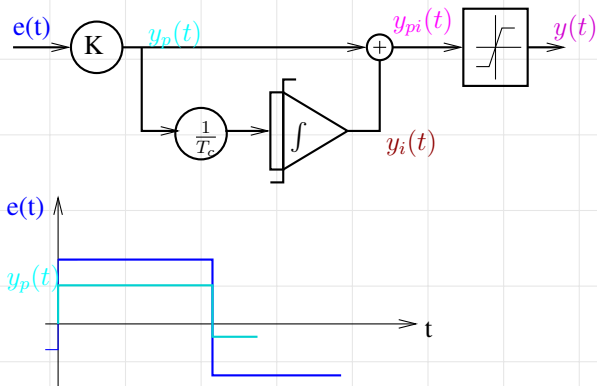
PI Controller

- Zero steady state error
- Better stability prospects compared to I - controller



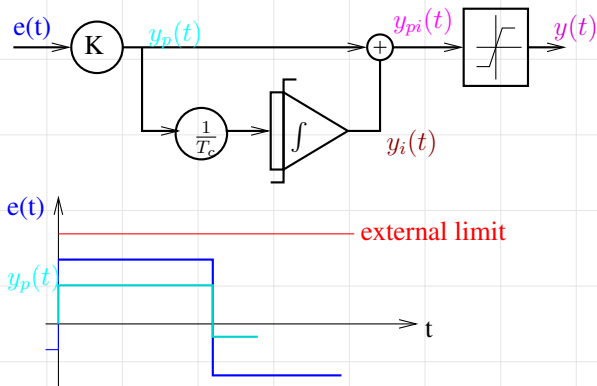
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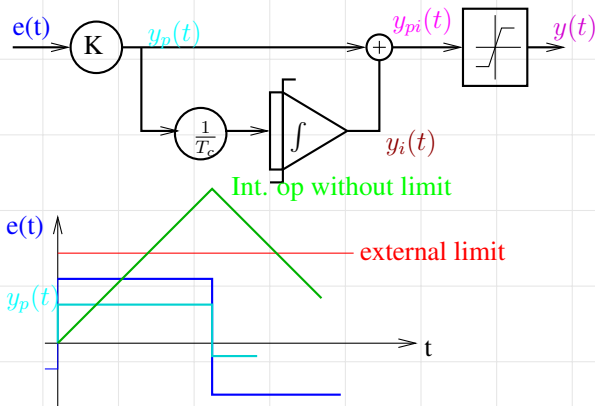
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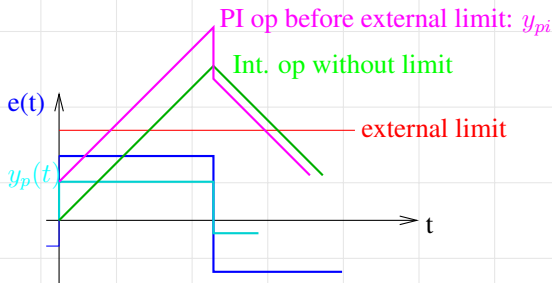
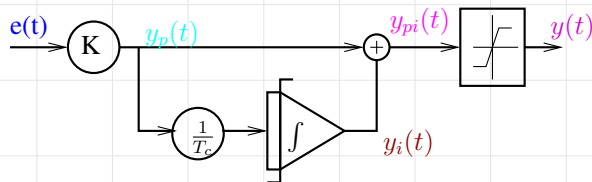
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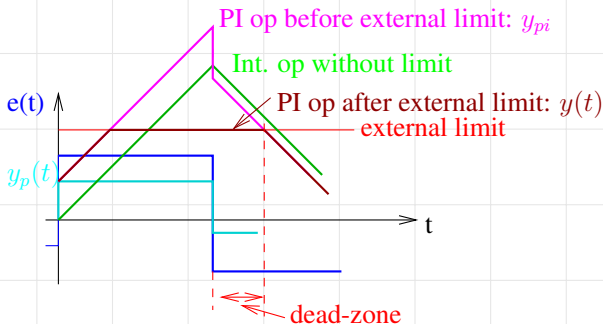
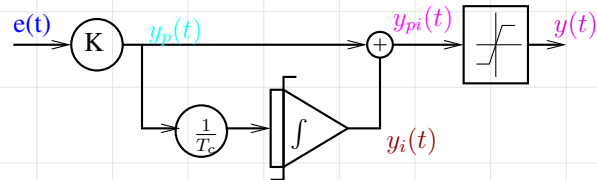
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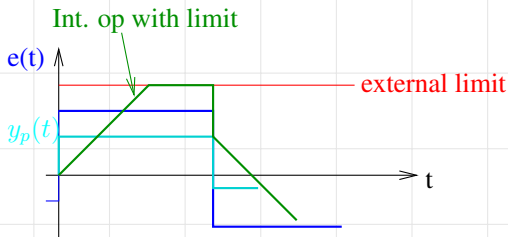
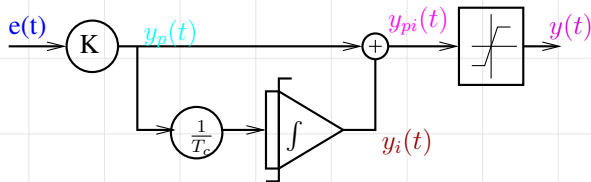
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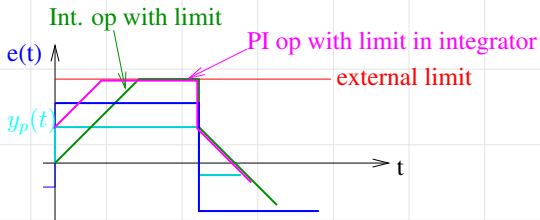
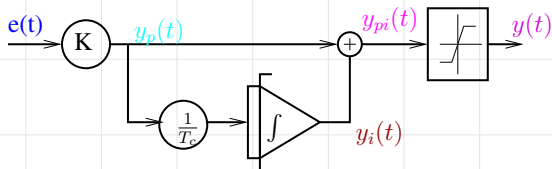
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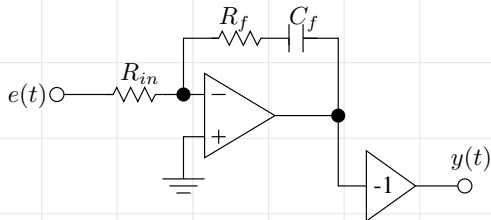
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P-I Implementation

Analog



$$y(t) = \frac{R_f}{R_{in}} e(t) + \frac{1}{R_{in} C_f} \int e(t) dt$$

Digital

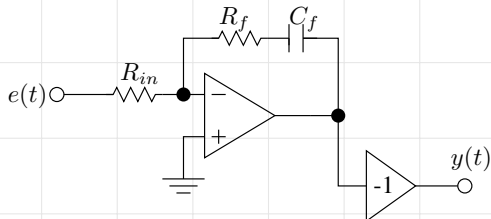
$$y(n) = K e(n) + \frac{K}{T} \left[\frac{e(n) + e(n-1)}{2} \right] T_s + y(n-1)$$

PI Controller Transfer Function:

$$\frac{K(1+sT_c)}{sT_c}$$

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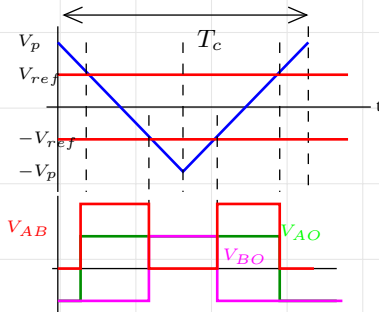
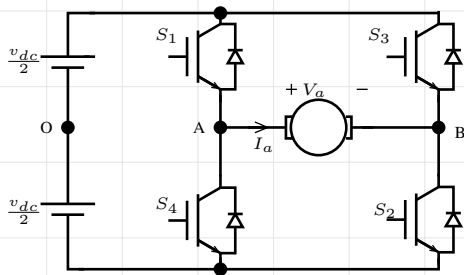
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PI Controller Transfer Function:

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Converter Gain: Full Bridge



The switching law:

S_4 ON for $V_{tri} > V_{ref}$

S_1 ON for $V_{tri} < V_{ref}$

S_2 ON for $V_{tri} > -V_{ref}$

S_3 ON for $V_{tri} < -V_{ref}$

From the geometry, we see that:

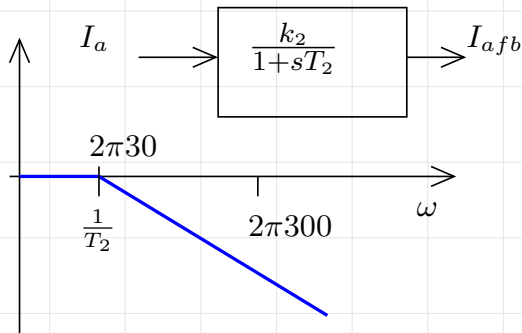
$$V_a = \frac{V_{dc}}{V_p} \cdot V_{ref}$$

$\therefore$

$$K_A = \frac{V_{DC}}{V_p}$$

The average delay, $T_d = \frac{T_c}{2}$

Current Sensor Transfer Function



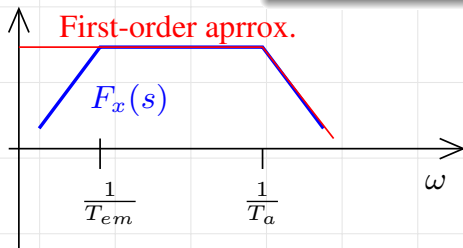
- Should respond to changes in I_a quickly
- Should reject switching frequency harmonics in the current
- For large f_s , the filter dynamics will not affect the drive response

Current Sensor Transfer Function

$$\begin{aligned}\text{Let, } F_x(s) &= \frac{1}{R_a} \cdot \frac{sT_{em}}{(1+sT_{em})(1+sT_a)} \\ &= \frac{1}{R_a} \cdot \frac{sT_{em}}{1+s(T_{em}+T_a)+s^2T_{em}T_a}\end{aligned}$$

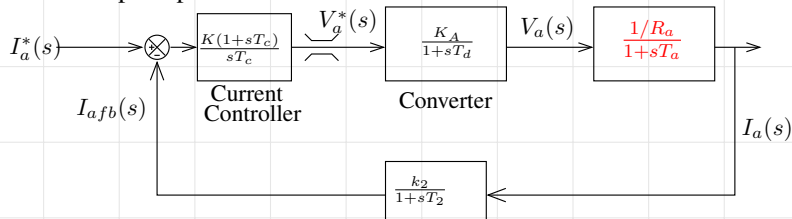
For $T_a \ll T_{em}$, the above T.F will be same as the actual T.F for $\frac{I_a(s)}{V_a(s)}$.

$$\text{i.e., } \frac{1}{R_a} \cdot \frac{sT_{em}}{sT_{em}(1+sT_a)+1}$$



Current Loop

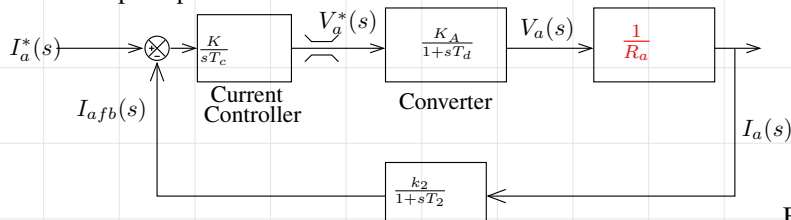
Current-loop simplified:



Where, $\sigma = T_d + T_2$

Current Loop

Current-loop simplified:



By

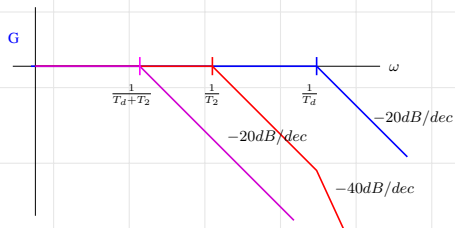
choosing $T_c = T_a$. The resulting closed-loop T.F is a third-order one:

$$\frac{I_a(s)}{I_a^*(s)} = \frac{\frac{K_c K_A}{R_a} (1 + sT_2)}{sT_c (1 + sT_d) (1 + sT_2) + \frac{K_c K_A k_2}{R_a}}$$

This can be approximated as:

$$\frac{I_a(s)}{I_a^*(s)} \approx \frac{\frac{K_c K_A}{R_a} (1 + sT_2)}{sT_a (1 + s\sigma) + \frac{K_c K_A k_2}{R_a}}$$

Current-loop



With $T_c = T_a$, the approximated characteristic equation is,

$$s^2 + s \frac{1}{\sigma} + \frac{K_c K_A k_2}{R_a T_a} \cdot \frac{1}{\sigma} k_2$$

comparing to the standard second-order T.F:

$$\begin{aligned} \omega_n^2 &= \frac{K_c K_A}{R_a T_a} \frac{1}{\sigma} \cdot k_2 \\ \zeta &= \frac{1}{\sigma} \frac{1}{2\omega_n} \end{aligned}$$

For $\zeta = 0.707$, we get:

$$K_c = \frac{R_a T_a}{k_2 K_A} \cdot \frac{1}{2\sigma}$$

Current-loop

With K_c chosen as above, the current-loop T.F becomes:

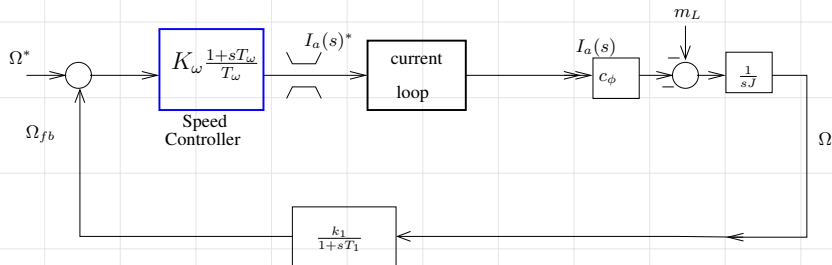
$$\frac{I_a(s)}{I_a^*(s)} \approx \frac{1}{k_2} \cdot \frac{(1 + sT_2)}{2\sigma^2 s^2 + 2\sigma s + 1}$$

The zero $(1 + sT_2)$ causes undesirable overshoot, and can be corrected by cancelling with a pole.

The current loop Band-width is:

$$BW \approx \frac{1}{2\sigma}$$

Speed-loop

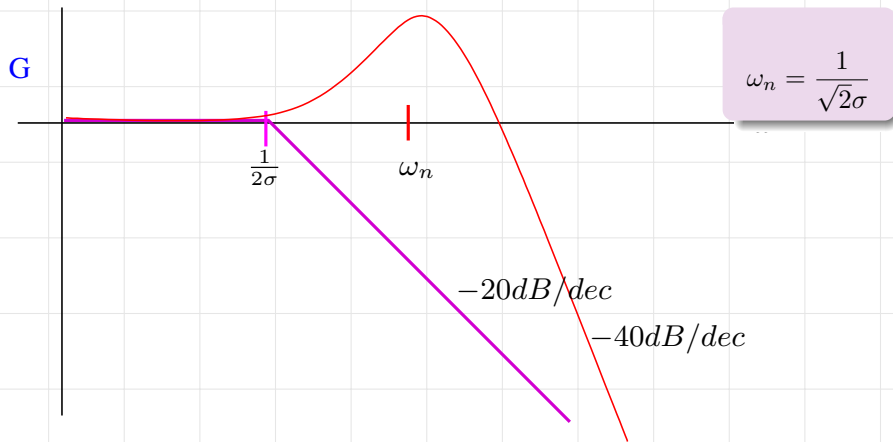


The

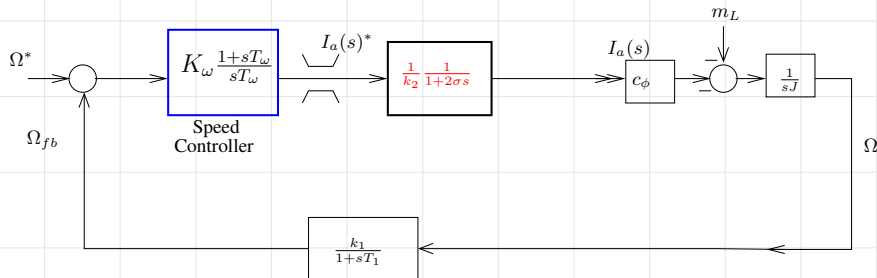
resulting T.F is a 5th order system. To proceed, we need to simplify and approximate. The current-loop T.F is further simplified as:

$$\frac{I_a(s)}{I_a^*(s)} \approx \frac{1}{k_2} \cdot \frac{(1 + sT_2)}{2\sigma^2 s^2 + 2\sigma s + 1} \approx \frac{1}{k_2} \frac{1}{1 + 2\sigma s}$$

Speed-loop



Speed-loop Design



We cannot follow the method used in current-loop design here, as the plant has an integrator.

Speed-loop Design

Symmetric Optimum method is used here.

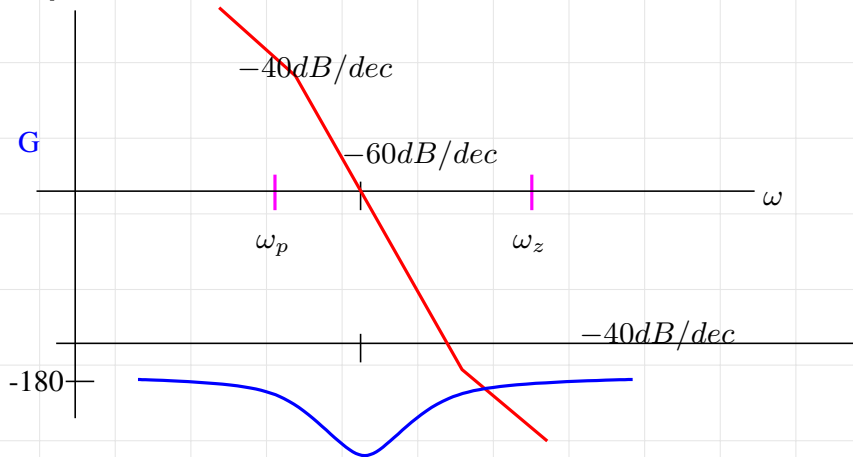
$$G(s)H(s) = K_{\omega} \frac{1 + sT_{\omega}}{sT_{\omega}} \cdot \frac{1/k_2}{1 + 2\sigma s} \cdot \frac{c_{\phi}}{sJ} \cdot \frac{k_1}{1 + sT_1}$$

$$G(s)H(s) \approx K_{\omega} \frac{1 + sT_{\omega}}{sT_{\omega}} \cdot \frac{c_{\phi}}{k_2} \cdot \frac{1}{sJ} \cdot \frac{k_1}{1 + \delta s}$$

where, $\delta = 2\sigma + T_1$.

Speed-loop Design

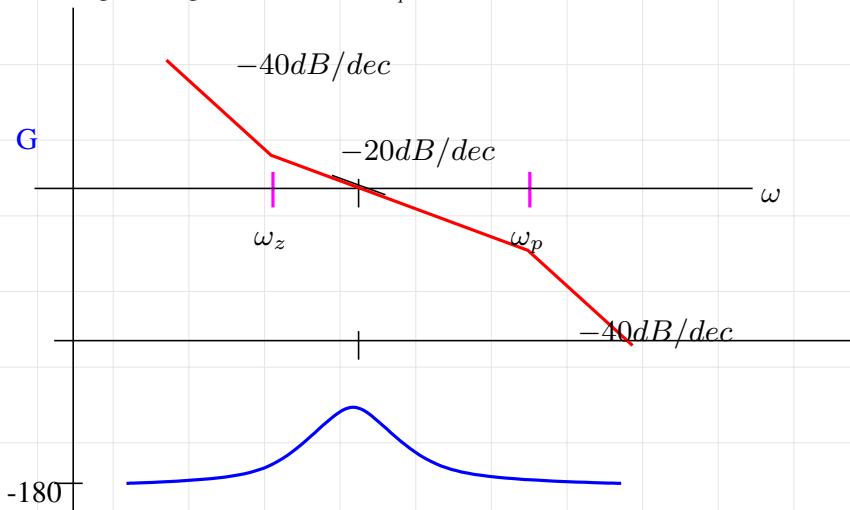
For $\omega_p < \omega_z$:



Phase margin is negative.

Speed-loop Design

Phase margin is negative. For $\omega_z < \omega_p$:



Placing the zero before the pole will improve the phase-margin.

Speed-loop Design

$$\omega_z = \frac{1}{T_\omega}$$

Choose the speed-controller time-constant as:

$$T_\omega = a^2 \delta, \quad \text{where } a > 1$$

Choose the cross-over frequency as the harmonic mean of the pole and zero frequencies.

$$\omega_c = \sqrt{\omega_z \omega_p}$$

$$|GH(j\omega)| = k_\omega \frac{\sqrt{1+(\omega T_\omega)^2}}{\omega T_\omega} \cdot \frac{1/k_2}{\sqrt{1+(\omega \delta)^2}} \cdot \frac{c_\phi}{J\omega} \cdot K_1$$

at $\omega = \omega_c$, $|GH(j\omega)| = 1$
(Gain-cross over frequency).

$$\text{Or,} \quad |GH(j\omega)| = 1 = \frac{K_\omega \cdot c_\phi \cdot K_1}{k_2 J} \cdot a \delta$$

Which gives us,

$$\text{Or,} \quad K_\omega = \frac{k_2 J}{c_\phi K_1 a \delta} \quad a=2 \text{ is an optimum value.}$$

Speed-loop Design

The phase margin can be obtained as,

$$\text{Or, } \phi_M = \arctan(a) - \arctan\left(\frac{1}{a}\right)$$

Other considerations:

- Feed-forward of back emf
- Rate-of-change limiter for references

Digital Implementation: Fixed-point Vs Floating-Point

- Per-unit systems is adopted for fixed-point implementations
- A base value is chosen for all variables (voltage, frequency, phase, current etc)
- All variables are expressed in p.u
- p.u values are converted in to digital equivalents using fixed-point arithmetic
- Base conversion is done as per accuracy requirements

Digital Implementation: An example

- Let the input voltage be varying in the range $230V \pm 10\%$.
- The maximum voltage is then 357.742V
- If the base voltage is chosen as 360V, the maximum possible voltage is 0.9937 p.u

Digital Implementation: An example

In digital implementation, suppose we use a 12 bit ADC with an input voltage range $\pm 10V$.

The ADC will give digital equivalent values as follows:

ADC input voltage	12 bit Digital output	p.u for 5V base 5V base	p.u for 10V base 10 V base
+10 V	7FFh	2 p.u	1 p.u
+5 V	3FFh	1 p.u	0.5 p.u
+2.5 V	1FFh	0.5 p.u	0.25 p.u
+1.25 V	FFh	0.25 p.u	0.125 p.u
0 V	000h	0 p.u	0 p.u
-1.25 V	F01h	-0.25 p. u	-0.125 p.u
-2.5 V	E01h	-0.5 p.u	-0.25 p. u
-5.0 V	C01h	-1.0 p.u	-0.5 p.u
-10 V	801h	-2.0 p.u	-1.0 p.u

Digital Implementation: An Example

We may choose the input voltage-sensor in different ways.

For example:

- 1 The nominal input voltage range of the ADC is $\pm 10V$ for the maximum expected input voltage
- 2 Leave enough room for the input voltage, and choose $\pm 5V$ as the nominal ADC input voltage range.

In the first case, we must choose the sensor-gain such that the ADC always get a voltage inside its range of $\pm 10V$.

In the second case, we must choose the sensor-gain in such a way that the ADC gets a nominal voltage of $5V$ when the input voltage is in the nominal range.

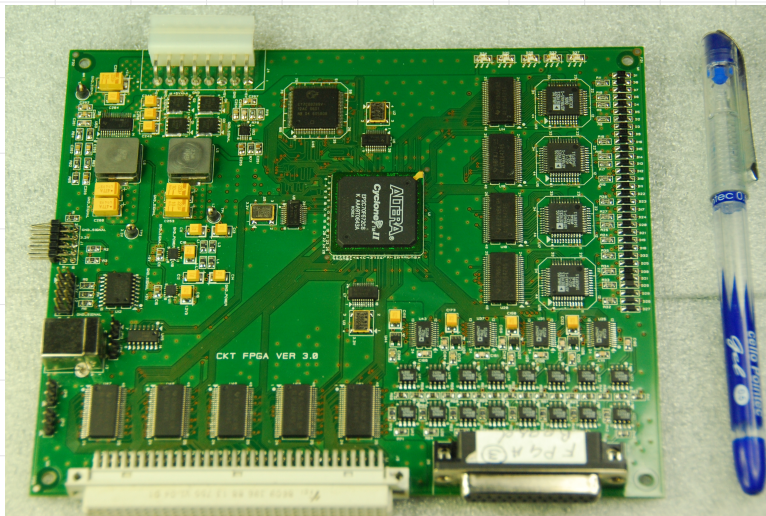
Here, however, we can have an unexpected higher voltage signal at the ADC input upto 2 p.u.

Normally, 2 p.u range is kept for signals like current, speed etc.

Some considerations

- Multiplication accuracy
 - Intermediate calculations should be done at higher base values
- Changing the base values
- Sampling frequency

FPGA based digital platform



FPGA platform: features

- 80 digital I/Os
- 16 Analog input channels (with $6.4 \mu\text{s}$ A/D conversion time per channel)
- 8 Analog output channels (with a DAC settling time of 80 ns)
- ALTERA EP2C70F672C8 FPGA with 68,416 logic elements
- USB and CAN transceiver interfaces
- On board SRAM ($64\text{K} \times 18$)
- Three clocks at 20 MHz each
- JTAG interface

FPGA platform: Architecture

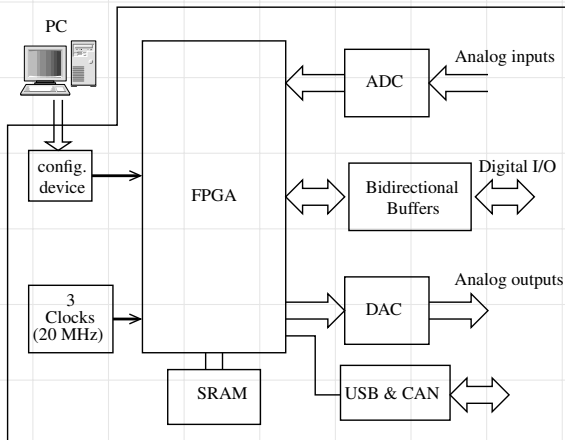


Figure: Block diagram of FPGA controller

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Thank You